

SINVAC ROTO

PRODUCT GUIDE

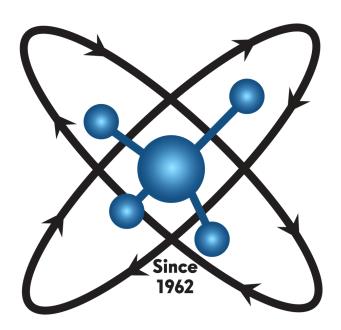


10 YEAR WARRANTY:



INFO@SINVAC.CO.ZA WWW.SINVAC.CO.ZA 012 386 6484

132 BESSEMER STREET,
PRETORIA WEST,
0117



SINVAC ROTO

LETS GO BACK IN HISTORY

SINVAC ROTO is the oldest roto-moulder in South Africa and was established in 1962 in Pretoria West on the existing site by Mr. Lightbody and Greek partners. The name "Sinvac" was derived from the objective to produce the roto-moulded products and 'SIN" was derived from the sintering process which is part of roto-moulding. Manufacturing equipment was largely imported from the Netherlands and some were added over the years. In 1983 it became BONAR SINVAC PLASTIC and part of the international Bonar Industries group. Bonar later disinvested and in 1993 Dr. Hans Luthy bought the business and managed it up to 2003 when it was sold to the existing owners. Dr. Luthy remained with the business up to February 2005.

The history and good name of Sinvac Roto continue into the entity SINVAC ROTO (Pty) Ltd owned by a group of engineers, employees and BEE shareholders. The main focus of this entity is the marketing, manufacturing and distribution of roto-moulded and other plastic products in South Africa and other countries. The majority of the manufacturing is done in the manufacturing entity which had to be redesigned, reconfigured and new technology was also introduced and quality systems upgraded. SINVAC ROTO operates as part of a group specialized in raw material manufacturing, plastic extrusion, plastic and steel fabrication, mining projects and other industrial activities.

SINVAC's vision is to provide quality products and solutions to its customers. World-class manufacturing standards and innovative production techniques allow SINVAC to provide products to customer requirements. SINVAC caters to a boutique that produces for the requirements of small orders but also has the capacity to deliver big-volume contracts. Lead time in the boutique section of Express Lane. SINVAC hosts and/or owns a total of about 450 moulds. Many of these are custom moulds for specific customers and are not shown in the brochure or at the Factory Shop. The popular items are kept in stock for even shorter lead times than above and on special arrangements with customers, the stock is kept for them. Deliveries in the Johannesburg and Pretoria area are made on a regular basis for customers convenience.

SINVAC operates from the factory premises in Pretoria West and has a Sales & Marketing team, Factory Shop and a full production unit based there. Visit the factory shop as you can interact with the Sales & Marketing team as well as the technical and manufacturing team. You can also view the existing product range and our experienced staff can help you to create your own custom product.

THE PROCESS OF ROTATIONAL MOULDING:

The manufacturing method entails the introduction of a quantity of plastic raw material in a powder form into a hollow mould. The mould is then rotated around two axes whilst it is heated.

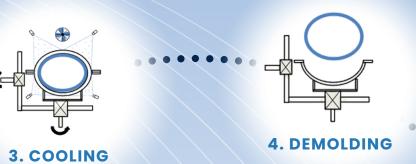
The rotation is at low speeds.

Once the raw material or plastic is heated in the enclosed mould it adheres to the mould surface in what is called a monolithic layer.

To ensure the desired mould shape is maintained the rotation of the mould continues throughout the cooling process.

When the plastic cooled and is adequately stiff, the product is ready for removal from the mould.







WHY ARE ROTATIONAL MOULDED TANKS MADE FROM LLDPE?





Low input cost for mould/tool manufacturing.



High impact resistance.



High resistance to chemicals.



Colour Pallet

H H Z

1. TANKS

- Septic Digester tanks
- Horizontal tanks
- Water tanks

2. CHEMICAL AND INDUSTRIAL

Chemical Tanks

- Straight sides / loose lids
- Enclosed / Step tanks
- Fuel tanks
- Chemical tanks

• Containers/Bins

- Bins Electroplating
- Waste & Enviromental bins
- Stackable bins
- Nesting bins and trays

Pontoons

- Traffic Management
- Hoppers
- Lockers

• Aquaculture

- Large rectangular tanks
- Tubs

Logistics/Storage

- Pallets
- Cargo protectors
- ICC intermediate chemical containers

3. PETS AND AGRICULTURE

Agriculture

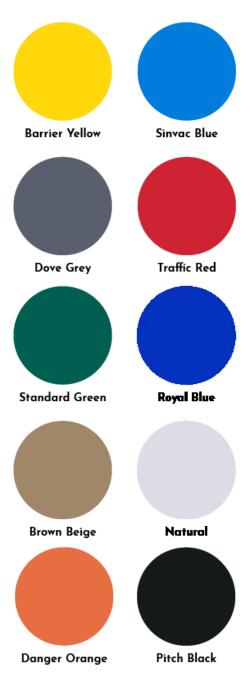
- Sheep/Nyala Feeder
- Sable Gravity Feeder
- DT10 Water Trough
- o DT30 Water Trough
- DT500 Water Trough
- DBL4 Drinking Bowl
- DBL Drinking Bowl
- Cattle Foot Bath
- Sheep Foot Bath
- Wheelbarrow

Pets

- Igloo Kennel (5 Sizes)
- Tuscan Kennel (4 Sizes)
- o Dog On Tap Water Drinker
- Water Fountain
- K9 Vendor 8Kg
- Fly Cosy Kennel (2 Sizes)

4. PRODUCTS DESIGN AND DEVELOPMENT

5. WARRANTY



Product codes

Tanks

Horizontal tanks

Bin/container

Traffic management

Hopper

H I

TH

В

TM

Lid

1. TANKS

Benefits of Rotational Moulding:

Within this industry, horizontal tanks are used to store and transport liquid fertiliser chemicals, water, and other liquid agricultural chemicals such as pest control applications. Horizontal tanks are typically smaller sized tanks.



BELOW GROUND SEPTIC TANKS

CAPACITY IN LITRES	DIMENSIONS IN MM DIAM x HEIGHT
1000	1478 x 1050 x 1107
1500	1647 x 1103 x 1210
2400	1670 x 1309
3000	1700 × 2000
4000	1700 × 2150
5000	2000 x 2020



HORIZONTAL TANKS

CAPACITY IN LITRES	DIMENSIONSIN MM DIAM x HEIGHT , SUMP (APPROX)
HORIZONTAL TANKS 2000 2000 1000	Hor 1140 × 840 + 25mm sump 2050 × 1517 × 1220 2575 × 2150 × 1500



1100 x 1000 x 1000 1478 x 1050 x 1107 1648 x 1103 x 1210





FUEL/WATER TANKS

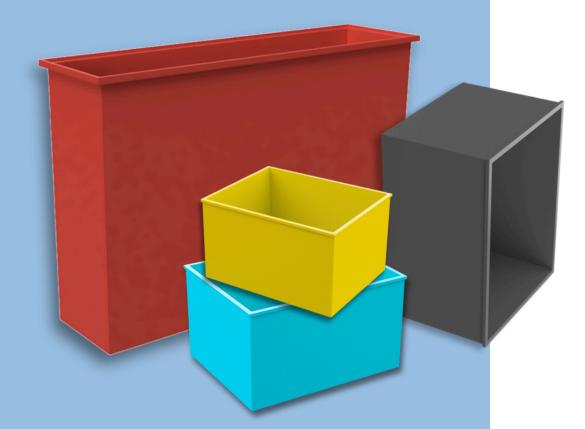
CAPACITY IN LITRES	DIMENSIONS IN MM DIAM x HEIGHT
28 33 Jeep 33 35 with spout 46 50 55 56 64 69 Pentagon 70 75 80 80 82 90 90 95 100 130 260 300 360 560 560	DIAM × HEIGHT 400 × 400 × 180 620 × 480 × 160 520 × 365 × 192 800 × 300 × 150 495 × 400 × 250 1245 × 300 × 150 610 × 310 × 310 1000 × 380 × 160 800 × 400 × 200 885 × 298 × 300/225 930 × 460 × 180 910 × 450 × 200 1850 × 300 × 150 450 × 450 × 450 1300 × 400 × 170 670 × 415 × 350 950 × 400 × 250 1050 × 550 × 180 720 × 569 × 270 940 × 380 × 400 700 × 600 × 700 1120 × 655 × 435 1500 × 550 × 450 1200 × 700 × 700 1440 × 614 × 662



2. CHEMICAL AND INDUSTRIAL

Benefits of Rotational Moulding:

Corrosion resistance: Simply put, plastic cannot rust. Even stainless steel products are susceptible to rust in welded spots.





STRAIGHT SIDES AND LOOSE LIDS

DESCRIPTION	CAPACITY IN LITRES	DIMENSIONS IN MM DIAM x HEIGHT
27L Rectangular Bin	27	465 x 110 x625
31L Rectangular Bin & Lid	31	405 × 260 × 300
32L Rectangular Bin	32	570 x 340 x 180
34L Rectangular Bin AZ	34	450 x 325 285
42L Rectangular Bin	42	550 x 450 x 195
56L Rectangular Bin	56	615 x 315 x 335
58L Rectangular Bin	58	580 x 350 x 320
79L Rectangular Bin	79	570 × 450 × 330
79L Rectangular Bin (with lid)	79	570 x 450 x 330
98L Rectangular Bin	98	820 × 320 × 400
100L Rec Tray - Z-shape - 10cm H	100	1420 × 760 × 100
100L Rec Tray - Z-shape - 15cm H	100	1270 x 640 x 155
100L Rec Tray (no lid) - U-shape	100	705 x 560 x 388
113L Rectangular Bin	113	560 × 440 × 460
120L Rectangular Tray	120	840 × 840 × 200
120L Rectangular Bin	120	600 x 350 x 600
168L Rectangular Bin	168	700 x 300 x 800
172L Rectangular Bin	172	480 x 480 x 810
200L Rectangular Bin	200	600 x 600 x 635
230L Rectangular Bin	230	1500 x 720 x 220
375L Rectangular Bin	375	1050 × 610 × 610
450L Rectangular Bin with lid	450	1000 x 702 x 645
450L Rec Bin (no lid) - Z-shape	450	1000 x 702 x 1025
450L Rectangular bin with ribs	450	1375 × 600 × 550
720L Rectangular bin	720	1200 x 750 x 820
750 Rectangular bin	750	1110 x 650 x 1100
1000L Rectangular Bin +3kg	1000	1500 x 1000 x 680
1000L Rectangular Bin - correct	1000	1500 x 1000 x 680
1000L Rectangular Bin (with lid)	1000	1500 × 1000 × 680
1000L Square Bin (with lid) - correct	1000	1000 x 1000 x1000
1500L Rectangular Bin	1500	2500 x 600 x 1000
2200L Rectangular Bin	2200	2000 × 1000 × 1100
5000L Rectangular Bin	5000	4500 x 1000 x 1100





STRAIGHT SIDES AND LOOSE LIDS

FUEL TANKS FOR BOATS

CAPACITY IN LITRES	DIMENSIONS IN MM DIAM x HEIGHT
22	343 × 280
45	343 × 545
70	385 x 615
115	545 x 535
135	545 x 625
185	545 × 845
230	545 × 1045
250	550 x 1100
315	600 x 1 090
450	750 × 1080
565	915 x 915
1000	1 180 × 1 000
1300	1 165 x 1300
2000	1 270 × 1850
3000	1400 x 2360
3000	1400 x 2360
4500	1700 x 2430

CAPACITY IN LITRES	DIMENSIONS IN MM DIAM x HEIGHT
22 45 54 70 100 100 115 135 185 200 230 250 300 315 450 565 570 680 1000 1300 2000 3000 3000	343 x 300 345 x 570 374 x 492 387 x 665 500 x 575 450 x 735 545 x 555 545 x 650 545 x 870 545 x 935 545 x 1070 700 x 700 700 x 700 700 x 900 600 x 1090 740 x 1100 915 x 915 890 x 970 915 x 1100 1180 x 1000 1165 x 1245 1270 x 1850 1400 x 2000 1400 x 2000 1400 x 2000
4500 4500 4500	1700 × 2000 1700 × 2000 1700 × 2000

CAPACITY IN LITRES	DIMENSIONS IN MM DIAM x HEIGHT
70	930 x 460 x 180
75	910 x 450 x 200
95	1140 x 450 x 200
100	1190 x 460 x 190
105	1210 x 550 x 190
150	1210 x 550 x 260



	DIAM x HEIGHT
300 300 500 500 1000 1000 2200 2200 2700 2700 5000 5000 10 000	765 x 815 765 x 815 865 x 1055 865 X 1055 1115 x 1260 1115 x1260 1335 x 1635 1335 x 1635 1485 x 1780 1485 x 1780 1815 x 2030 1815 x 2023 2306 x 2665 2306 x 2665

STEP TANKS

CAPACITY IN LITRES	DIMENSIONS IN MM DIAM x HEIGHT
120	510 x 750 (+step 70)
235	570 x 950 (+ step 70)
500	745 x 1210 (+ step 70)



ELECTROPLATING BINS

DESCRIPTION	CAPACITY IN LITRES	DIMENSIONS IN MM DIAM x HEIGHT
34L Rectangular Bin (with lid) 140L Rectangular Bin (with lid) 230L Rectangular Bin (with lid) 400L Rectangular Bin (with lid) 448L Rectangular Bin (no lid) 450L Rectangular Bin (no lid) 500L Rectangular Bin (with lid) 670L Rectangular Bin (no lid) 1000L Rectangular Bin with Lid 1500L Rectangular Bin (no lid)	34 140 230 400 448 450 500 670 1000 1500	450 x 325 x 285 540 x 440 x 620 1100 x 480 x 485 930 x 500 x 900 800 x 700 x 800 1375 x 600 x 550 1120 x 710 x 725 2000 x 350 x 960 1500 x 1000 x 680 2500 x 600 x 1000



WASTE & ENVIRONMENTAL BINS

DESCRIPTION	CAPACITY IN LITRES	DIMENSIONS IN MM DIAM x HEIGHT
WB240L/ Wheelie bin	240	580 x 725 x 1075
ENVIROBIN (with Inner)	400	590 x 590 x 1100



STACKABLE BINS



YOUR

DESIGN

HERE

CAPACITY IN LITRES	DIMENSIONS IN MM DIAM x HEIGHT
15	460 x 300 x 150
25	490 x 260 x 220
33	385 x 385 x 280
52	385 x 385 x 419
72	675 x 360 x 330
105	710 x 510 x 315
115	915 x 450 x 300
134	910 x 510 x 315
135	1100 x 260 x 485
195	800 x 500 x 450
230	1100 x 480 x 485
325	915 x 600 x 635
400	930 x 500 x 900



NESTING/LAUNDRY BINS



DESCRIPTION	CAPACITY IN LITRES	DIMENSIONS IN MM DIAM × HEIGHT
30 L Nesting Bin 69L Nesting bin 125L Nesting bin 200L Nesting bin 200L Nesting bin 225L Nesting bin 300L Nesting bin 375L Nesting Bin 230L Sinvac Laundry Bin (Medium) 230L Sinvac Laundry Bin (Large)	30 69 125 200 200 225 300 375 230 230	610 x 570 / 405 x 365 / 160 875 x 825 / 495 x 445 / 175 750 x 650 / 750 x 650 / 250 1415 x 495 / 1310 x 435 / 330 810 x 530 / 685x 450 / 550 750 x 750 / 650x 650 / 250 1 020 x 540 / 940 x 480 / 650 965/865 x 710/610 x 705 970 / 770* x 670 / 470 x 640 1300 x 700 x 590



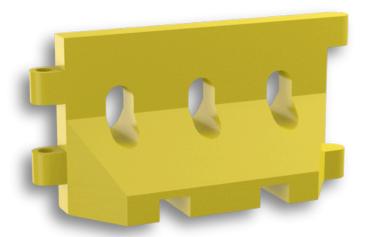
DESCRIPTION	DIMENSIONS IN MM DIAM x HEIGHT
2m Pontoon Square Pontoon 1.2m Pontoon Small Drum Pallet 512mm Bouy Ball Rectangular Pontoon	2160 x 600 1200 x 1200 x 490 1200 in length x 500 1050 x 590 x 220 590 x 890 x 1100



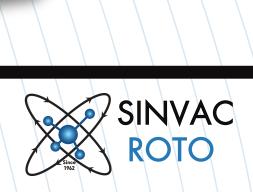


TRAFFIC MANAGEMENT

	DESCRIPTION	DIMENSIONS IN MM DIAM x HEIGHT
CONES	1.8m Cone 1m Cone 75cm Stackable Cone 90cm Cone with Ad space 45cm 3 Sided Traffic Cone Traffic Sign Cone Cap	800 x 1800 600 x 1000 290 x 750 400 x 900 250 x 250 695 (dia) x 185 x 990
BARRIERS	1 meter Stackable Economic Barrier Stackable Economic Barrier Link New Jersey Stackable and Water Filled Eco Light Water Filled / Non-stackable Barrier Eco Light Stackable / Non-waterfilled Barrier 90 Degree Road Barrier Bullnose Bullnose Extention	1000 x 500 x 900 1100 x 200 x 500 1600 x 650 x 900 1600 x 650 x 900 1600 x 650 x 900 2000 x 600 x 950 1200 x 1400 x 1000 800 x 1400 x 1000









CAPACITY IN LITRES	DIMENSIONS IN MM	DESCRIPTION	
50	430 x 630 deep	Fish Feeder Hopper with Lid	
180	500 x 600 x cone 730	Hopper with conical base and 50mm outlet spout . With lid D135	
320	700 x 638 x cone 636	25mm male treats at the cone lid. Ball valve.	
480	900 x 900 x 375 + cone 695	Rectangular Hopper with D100 outlet flange.	
680	1120 x 905 x 380 + cone 650	Rectangular Hopper outlet D 300	
750	950 x 980 x cone 470(45 degr)	Hopper with conical base and 115mm outlet spout. With lid	
1000	1220 x 800 x cone 450(45 degr)	Hopper, conical base, 50mm spout (male thread).	
2000	1220 x 1800 x cone 450(45 degr)	Hopper, conical base, 50mm spout (male thread).	
5000	2000 x 1900 x cone 414 (22.5 degr)	Hopper, conical base, 50mm outlet spout. 450mm manhole.	





AQUACULTURE



CAPACITY IN LITRES	DIMENSIONS IN MM L X W X H
1400 2800	2550 x 900 x 600 4200 x 850 x 800

ROUND

CAPACITY	DIMENSIONS IN MM	
IN LITRES	DIAM x HEIGHT	
500	AT500	
1500	AT1500U/	



These are excellent products to use as grow dams for fish



ITEMS

FOOD LOCKER

FOOD LOCKER

CLOTHING LOCKER

CLOTHING LOCKER

CLOTHING LOCKER

SPORTS LOCKER

SPORTS LOCKER

TIERED LOCKER

TIERED LOCKER

TIERED LOCKER

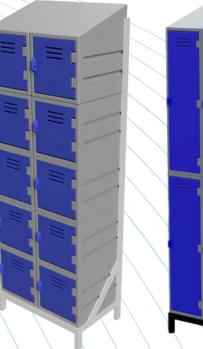
TIERED LOCKER

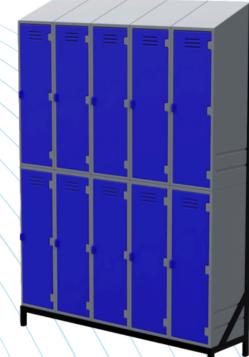
LOCKERS

MEASUREMENTS (Width x Height x Depth)
310 X 300 X380
310 X 430 X 380
310 X 940 X 380
310 X 1060 X 380
\-\\\\
510 X 1530 X 525
- \ \ \

310 X 1940 X 380

Silver frame Black frame







FITTINGS

SPINWELDS PE

TANK CONNECTORS

HOSE ADAPTORS

GATE VALVE

MANHOLES WITH SEAL

STOPCOCKS

REPAIRS/SERVICES/OTHER

PLUGS

HANDLES

BALL VALVES

NIPPLES

SCREWCAPS WITH THREAD AND RUBBER SEAL

DESCRIPTION

COMPELTE FOOD LOCKER - FLAT TOP

COMPELTE FOOD LOCKER - FLAT TOP

CLOTHING LOCKER SHELF

SPORTS LOCKER SHELF

SPORTS LOCKER

6 TIER LOCKER

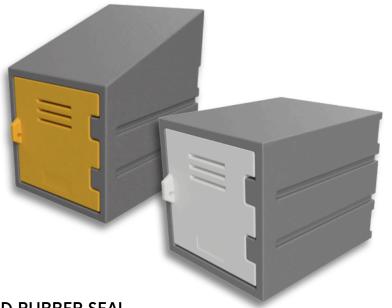
4 TIER LOCKER

3 TIER LOCKER

2 TIER LOCKER

COMPELTE FOOD LOCKER - SLANTED TOP

COMPELTE FOOD LOCKER - SLANTED TOP



We can customize the colour of the lockers to match your company profile





LOGISTIC/STORAGE

CARGO POTECTOR

PRODUCT	DIMENSIONS IN MM HEIGHT LAST	
CARGO PROTECTOR	1000 X 200 200	
CARGO PROTECTOR	2000 X 200 X 200	



IBC - INTERMEDIATE BULK CONTAINER

CAPACITY	DIMENSIONS IN MM	
IN LITRES	L X W X H	
1000	1020 X 1020 X 1170 ICC WITH FRAME	



PALLETS

SIZE IN MM	LOAD CAPACITY	SURFACE	ENTRY	PRODUCT WEIGHT
1200 X 1100	3 TONS	NO SLIP	FOURWAY: FORKLIFT AND PALLET JACK	23KG



3. PETS AND AGRICULTURE



SINVAC AGRICULTURE

AGRICULTURAL products we offer:

- Buffalo Gravity Feeder
- Buffalo Auto Feeder
- DT500 Water Trough
- DT 2000 Water Trough
- DBL 7 Nose Fill Drinker

- EQ1 Horse Feeder
- EQ2 Corner Feeder
- Sheep Drinker 5 Teat
- Calf Drinker 5 Teat
- Creep Feeding Grid
- Measuring Bowl
- Wheelbarrow
- hygiene carpets
- Large Food Container (100 kg)



3. PETS AND AGRICULTURE

Sheep/Nyala:

Height: 109cm

Top Diameter: 116cm

Bowl Diameter: 94cm

Capacity: Up to 150 kg

Gravity feeder System

UV Resistant

Savings in labor, time and fuel

• Feed protected from contamination

• Feed Protected from Adverse Weather whilst in silo

Sable Auto Feeder:

• Height: 155 cm

• Top Diameter: 116 cm

• Bowl Diameter: 94 cm

• Capacity: Up to 150 kg

Auto feeder System

UV Resistant

Solar- Powered battery pack

• Controlled Feeding times (Up to 6 times per day)

Amount of feed dispensed controlled by timer

Sable Gravity Feeder:

Height: 155 cm
Top Diameter: 116 cm
Bowl Diameter: 94 cm
Capacity: Up to 300 kg
Gravity feeder System
UV Resistant

Refill once weekly

Easy to transport

Chicken Feeder:

Adjustable Height: 74 cm - 85 cm

• Bowl height: 8cm - 22 cm

• Bowl Diameter: 74 cm

Capacity: Up to 100 kg

UV Resistant

Savings in labor, time and fuel

Feed protected from contamination

Adjustable height for chicks 3 days to mature

Gate Feeder:

• Length: 152 cm

Front Height: 70 cm

• Back Height: 39 cm

• Width: 21 cm

UV Resistant

• 5 Years Guarantee

Durable and Easy to clean

· Fitted with hooks for mounting

3. PETS AND AGRICULTURE

DBL4 Water Through:

• Height: 330 mm

• Length: 25mm

• Width: 22 mm

Wall mounted

UV Resistant

• Fitted with Ball Valve

Capacity: 4 liters

DT5 Water Trough:

• Height: 8.5 cm

• Length: 156 cm

• Width: 26 cm

• Valve cover Height: 14 cm

Capacity: 50 liters

UV Resistant

Fitted with Ball Valve

• For small animals ostrich ,chicken etc.





DBL7 Water Through:

Height: 225 mm
Length: 270mm
Width: 250 mm
Capacity: 7 liters
UV Resistant
Fitted with Ball Valve
For larger animals

DT30 Water Trough:

Height: 28 cm
Length: 119 cm
Width: 48 cm
Capacity: 136 liters
UV Resistant
Dubbel Water Trough
Fitted With a 25mm Ball Valve

DT10 Water Trough:

Height: 25 cm Length: 68 cm Width: 45 cm

Capacity: 54 liters

UV Resistant

Effective Treatment to prevent claw/hoof diseases

3. PETS AND AGRICULTURE

SINVAC ROTO

Sheep Belly Bath:

• Height: 31 cm

• Length: 310 cm

• Width: 60 cm

UV Resistant

• Effective Treatment for Tics

Cattle Foot Bath:

• Height: 24 cm

• Length: 265 cm

· Width: 92 cm

UV Resistant

• 5 Years Guarantee

 Effective Treatment to prevent claw/hoof diseases

Sheep Foot Bath:

Height: 40 cm Length: 303 cm Width: 53 cm

UV Resistant

Effective Treatment to prevent

claw/hoof diseases

PET TOYS:

SINVAC PETS

PETS Products we offer:

- Tuscan Kennel (4 Sizes)
- Fly Cosy Kennel (2 Sizes)
- Export Kennel (2 sizes)

Sling Ball (2 sizes)

Eva Ball (3 sizes)

Chuck Ball (3 Sizes)



BIRD Life:

- Bird Feeder
- Bird Feeder Mesh)
- Pigeon Water Feeder
- Lorikeet Nest Box
- Duck Nest box
- Duck Nest Box Ladder

3. PETS AND AGRICULTURE

SINVAC ROTO

K9 Vendor 8Kg:

- UV Resistant
- Capacity: 8 Kg

Gravity Feeder



K9 Vendor 25Kg:

- UV Resistant
- Capacity: 25 Kg
- Durable and Easy to clean



Dog on Tap:

UV Resistant **Automatic Ball Valve System**

Water Fountain:

UV Resistant Capacity: 23 liters



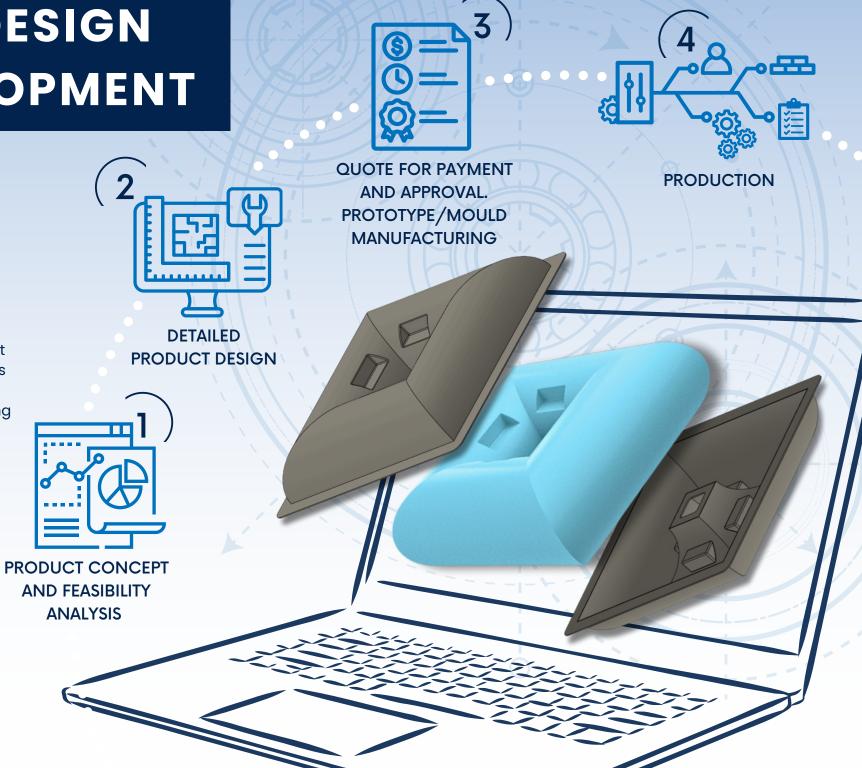
4. PRODUCT DESIGN AND DEVELOPMENT

WHAT IS PRODUCT DEVELOPMENT?

Product development encompasses the comprehensive journey of transforming a concept or idea into a tangible product ready for market release and subsequent evolution. It involves a multifaceted process that integrates research, design, prototyping, testing, refinement, production, marketing, and ongoing adaptation. In essence, product development embodies the intricate path from inception to fruition, embodying the vision, innovation, and iterative refinement that characterize the creation of impactful products.

DID YOU KNOW?

We have acquired a 3D printer to help you with visualizing your new product without the need to manufacture a physical mould.





THE FOLLOWING CONDTIONS APPLY:

- The warranty is limited to our roto moulded LLDPE tanks/products.
- Products/tanks are guaranteed to be free of manufacturing defects.
- The warranty on the tanks is subject to the correct INSTALLATION (see instructions below).
- Any damage sustained during transportation, storage and installation is not covered by the warranty. Liability for other losses or subsequent damages is excluded.
- · Any product modifications are not covered.
- The tanks are designed to be used for water and chemicals that have a specific gravity suitable for the tank.
- Any liquid poured into the tank must be compatible with LLDPE used in making the tanks. The salesperson will advise upon request. We recommend that customers carry out the relevant test to ensure that the plastic resin is compatible with the intended application. We have no control over the chemistry of the plastic, which in its nature is not stable, we do take every care to ensure that the raw materials used are of high quality from reputable sources.
- The warranty is limited to:
- Applications where the liquid contents do not exceed 40°C.
- All vertical tanks are too used stationary when filled. They are not to be moved when filled, i.e. they must be emptied before moved.
- The replacement of the tank is only at the discretion of Sinvac Pty Ltd. Transport to and from Sinvac and any other structural costs are for the buyer's account.
- To any repairs done by Sinvac personnel only.
- Correct fittings are used—no steel or iron fittings or connectors are to be used.
- The polyethylene used has a design UV protection of 8 years.
- Sinvac Pty Ltd, its employees, subsidiaries, contractors, and the like are hereby indemnified by the customer for any damages suffered, of whatsoever nature in the collection, delivery, installation and/or utilization of the tanks.
- All claims made in the guarantee period require proof of purchase.

GENERAL LIFE EXPECTANCY FOR WATER & CHEMICAL TANKS:

- When properly installed the tank's life expectancy can reach up to 25 years and more. There have been several cases of tanks reaching 30 years and older. Better manufacturing techniques throughout the years have enabled prolonged life expectancy.
- By increasing the wall thickness of your tank, you prevent the decaying process against any approved fluids being used.

INSTALLATION INSTRUCTIONS:

- The correct fittings are to be used. No steel or iron fittings or connectors. The fittings should also be suitable for the liquid in the tank.
- The tank shall be mounted on a level, firm base with no overhang and be strong enough to carry the FULL weight.
- The tank may not be mounted on a sand or ground base but on a firm, level strong concrete or similar base.
- The base beams should be strong enough, no more than 50 mm apart, and should be treated against weathering.
- The stand should be firmly placed and strong enough to carry the weight of the full tank.
- The tank shall be adequately secured to the stand but not distorted the tank.
- The pipes attached to the fittings shall be firmly secured and not hang on the tank. They should also be supported.
- The in-flow rate should not exceed the out-flow or overflow rate.









Sinvac Sales Office 132 Bessemer Street Industrial Sites Pretoria West 0117

TEL: +27 (12) 386 6484 www.sinvac.co.za www.sinvacroto.co.za





SinvacPlasticsSince1962 sinvac-group-of-companies sinvac_pty





PLACE YOUR ORDER

Roto department	Name & Surname	Contact	Email address
Roto BU Manager	Inge Kemp	071 232 5437	inge@sinvac.co.za
Water, Septic and Horizontal tanks	Loice Simango	061 156 0581	loice@sinvac.co.za
Head of Chemical and Industrial	Tamuka Mangisi	072 587 6706	tamuka@sinvac.co.za
Chemical and Industrial	Stefan Kruger	073 219 6002	stefan@sinvac.co.za
Pet and Agriculture	Yolande Eager	074 909 5985	yolande@sinvac.co.za
Pet and Agriculture	Stefan Kruger	073 219 6002	stefan@sinvac.co.za
Head of Product Development	Sebastian Heunis	076 513 1752	sebastianesinvac.co.za

Recommended steps to follow:

- 1. Make sure of your requirements and application.
- 2. Select product from the brochure.
- 3. Phone or email Sinvac marketing for prices/quotes.
- 4. Order invoice will be emailed.
- 5.Order confirmation- Sinvac then will confirm a production completion date.
- 6. Normal lead time of 5-7 working days for standard products.
- 7. Ask about the Express Lane for urgent orders.
- 8. Delivery in Pretoria and Johannesburg could add 5 working days; depending on delivery schedules.

Enquire about special delivery for areas outside Gauteng.

CONTACT US:

